

# PERMIAN ROD PRO OPERATIONS

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## PRO SUCKER ROD INSPECTION COLOR CODE & IDENTIFICATION CHART

<b>- GRAY -</b>	
Heavy Loads Corrosion Controlled Special Alloy min. 115,000 psi Tensil	
Del-Tex	95
Dyson	DS
Ener Steel	92
LCOR	L-9
Mars	CR
Mars	R
Mars	W
Patton	4
Pozo	DA
Stelco	QA
Tru-End	DSA
VEW-SBS	ARD3

<b>- ORANGE -</b>	
Extra heavy Loads Corrosion Resistant Other Special Alloy Branded As Designated min. 150,000 psi Tensil	
Axelson	S-88 Red
Oilwell	EI Orange
Oilwell	EB Orange
Norris	97 Silver
UPCO	K50 Pink
LTV	HS Brown
Trico	T66 Pink

<b>- PURPLE -</b>	
Misc. Services min. 85,000 psi Tensil	
Dyson	S
Stelco	QS
Sumitomo	SS
Sumitomo	SR
Tru-End	TES

<b>- WHITE -</b>	
Grade "C" Light/Medium Loads Corrosion Controlled min. 90/110 psi Tensil	
Axelson	C-65
Axelson	C-60
Axelson	C-55
Axelson	S-60
Bethlehem	X-2
Bethlehem	X
Cometarsa	N
Continental	1
Continental	2
Continental	D & B
D & E	C
Del-Tex	35
Dyson	C
Ener Steel	30
Grand Valley	C
IMC	C
Jones	2
Jones	5
LCOR	L-3
Liberty	A
Liberty	RA
Liberty	B
LTV	I
Mars	H
Mid-America	C
National	40
National	30
National	50
Norris	30
Norris	20
Norris	62
Norris	35
NOW	C
Oakmar	10
Oilwell	B-22
Oilwell	C
Oilwell	N
Oilwell	S
Patton	1
Pozo	C
Stelco	C
Sumitomo	SC
Trico	C-11
Tru-End	C
VEW-SBS	VM-125
UPCO	35C

<b>- YELLOW -</b>	
GRADE "D" Heavy Loads No Corrosion min. 115,000 psi Tensil	
Avan	D
Axelson	72
Axelson	S-67
Bethlehem	41
Bethlehem	X-3
Cometarsa	1
Continental	3
D & E	D
D & E	DE
Del-Tex	75
Del-Tex	75Q
Dyson	DA
Dyson	DC
Ener Steel	70
IMC	D
Jones	4
Jones	1
LCOR	L7
Liberty	S
Liberty	RS
LTV	3
Mid-America	D
National	45
Norris	78
Norris	54
NOW	D
Oakmar	30
Oilwell	B-27
Oilwell	B
Oilwell	O
Oilwell	Y
Oilwell	W
Oilwell	E
Oilwell	E-1
Oilwell	E-2
Patton	2
Pozo	D
Stelco	AC
Sumitomo	SD
Sumitomo	SDQ
Trico	D-61
Tru-End	D
Tru-End	DA
VEW-SBS	S200H
UPCO	75A & 75D

<b>- BLUE -</b>	
GRADE "K" Light/Medium Loads Corrosion Resistant 85/100 psi Tensil min. 1.65% Nickel	
Avan	K
Axelson	59
Axelson	S-59
Bethlehem	46
Bethlehem	46K
Del-Tex	45
Deltex	45G
Dyson	K
Ener Steel	40
IMC	K
Jones	7
Jones	3-1/2
Jones	12
Jones	6
Jones	11
Jones	14
Jones	5
LCOR	L-8
Liberty	NM
Liberty	M
Liberty	RM
LTV	5
Mars	S
National	81
National	91
Norris	40
Norris	50
Oakmar	20
Oilwell	T
Oilwell	L
Patton	3
Pozo	K
Stelco	K
Sumitomo	SK
Trico	K-65
Tru-End	K
VEW-SBS	N2P
UPCO	45K

<b>- GREEN -</b>	
Grade "KD" Heavy Loads Corrosion Resistant min. 115,000 psi Tensil min. 1.65% Nickel	
Avan	DS
Axelson	77
Axelson	79
Bethlehem	43
Bethlehem	46D
Continental	8
Continental	11
Jones	8
Liberty	HT
National	85
National	92
Norris	75
Stelco	AQ
<b>Grade "D" Rods with less than 1.65% Nickel</b>	
Axelson	S-87
Continental	10
LTV	H-10
Norris	90
NOW	KD
Bethlehem	M46V
Trico	D-63
UPCO	95 Super D

Notes:  
1. New rods will be tagged and marked on cap ends.  
2. Number 2 or limited service rods will be marked with double bands on rod bodies.  
3. Unless noted, marking will be on the upset.